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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -3 & -5 DIAMETER FROM ϕ .345 TO ϕ .375 PER DW. ADDED P/N FOR -3 & -5 MCMASTER-CARR #8935K33 IN BOM PER R.W.	3/24/11	RJC	



JACK SCREW

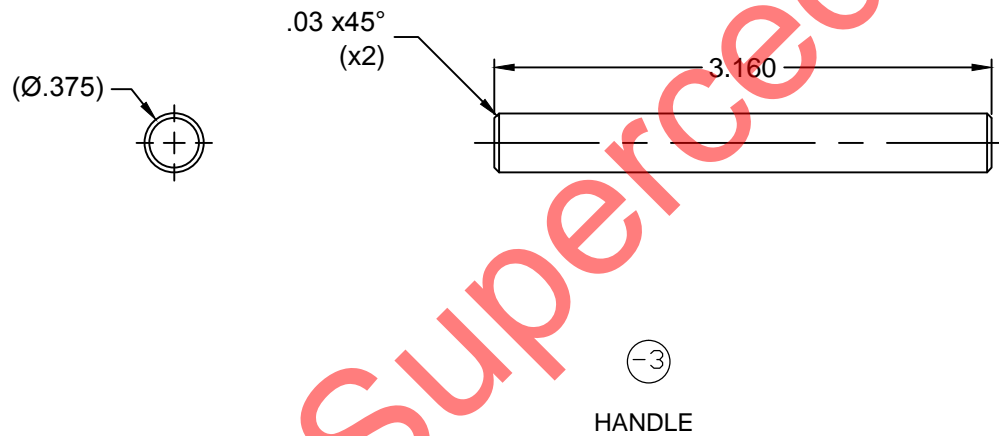
Supersceded

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	X		-1	3	JACKSCREW WELDMENT			1
	1		-3		HANDLE	4140 Q&T	\emptyset 3/8 x 3-1/4 MCMASTER-CARR #8935K33	2
	1		-5		SCREW	4140 Q&T	\emptyset 3/8 x 6 MCMASTER-CARR #8935K33	3
ASSY	-1							

RED BARN MACHINE	
TITLE JACKSCREW	
DWG NO. RBW6005G00631-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX \pm .005 FRACTIONS \pm 1/32 .XX \pm .01 ANGLES \pm 5° .X \pm .1	
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL	
AW139	
SCALE NTS	DATE 12-14-10
SHEET 1 of 3	

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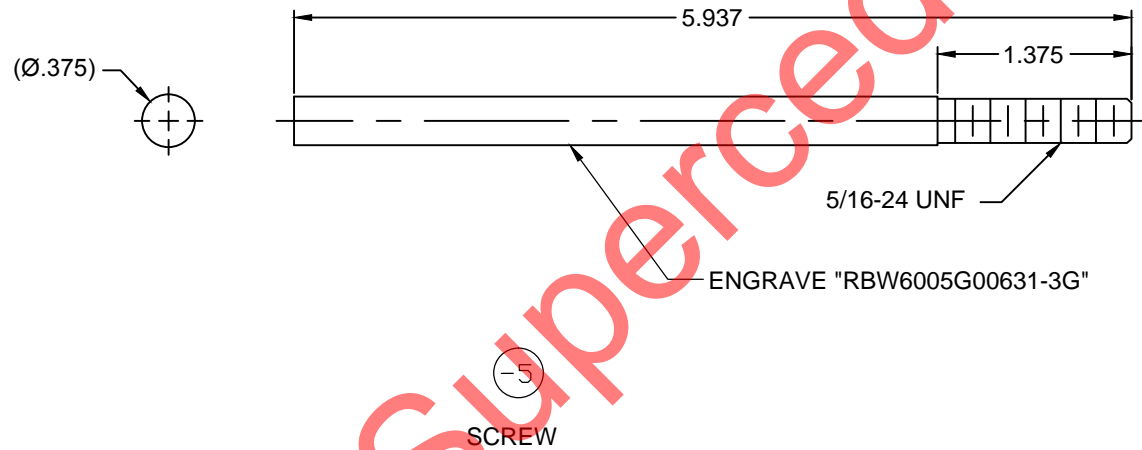
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RED BARN MACHINE	
TITLE JACKSCREW	
DWG NO. RBW6005G00631-3G-3	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 X \pm .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE NTS	DATE 12-14-10 SHEET 2 of 3

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RED BARN MACHINE	
TITLE JACKSCREW	
DWG NO. RBW6005G00631-3G-5	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$ X $\pm .1$	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE NTS	DATE 12-14-10
SHEET 3 of 3	